

FIG. 1

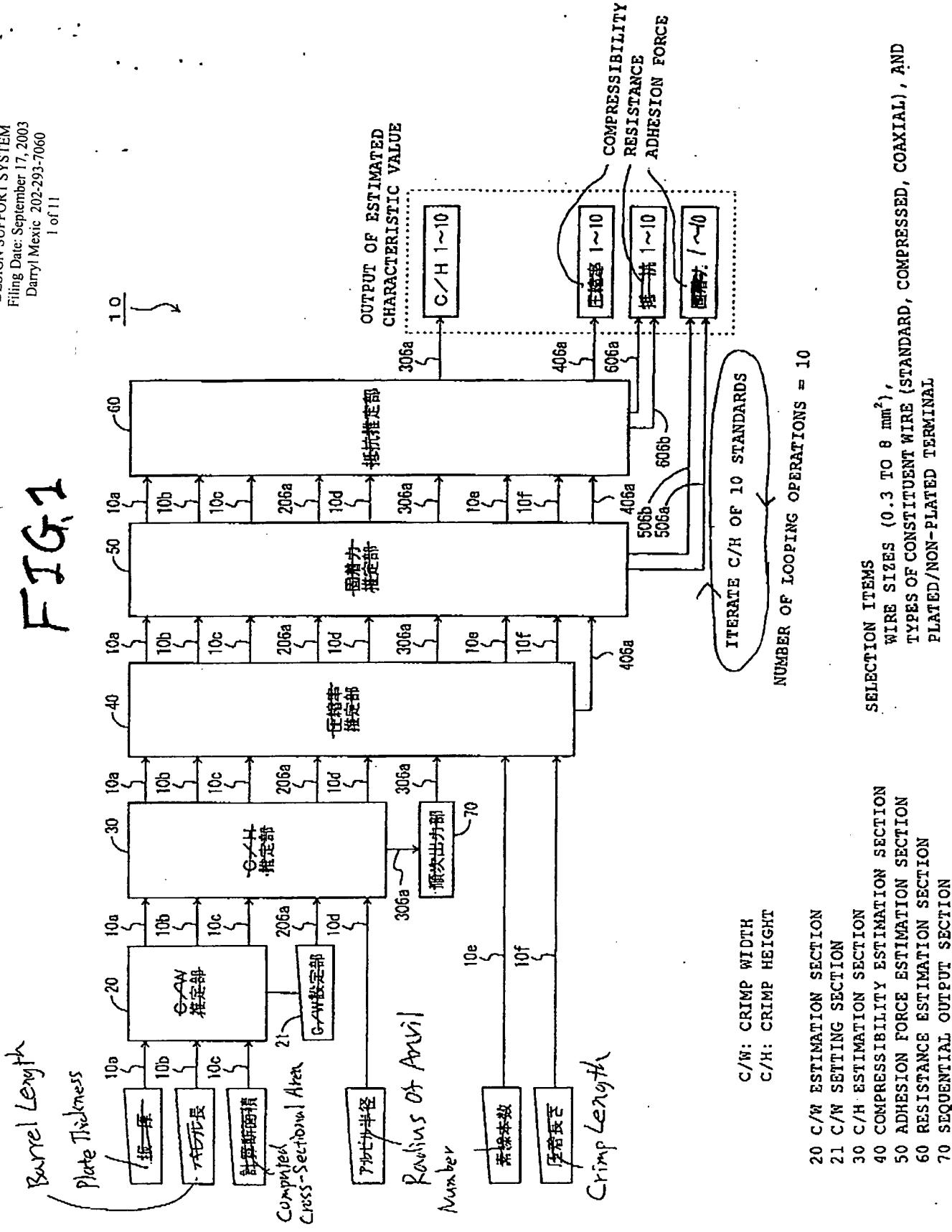


Fig. 2A

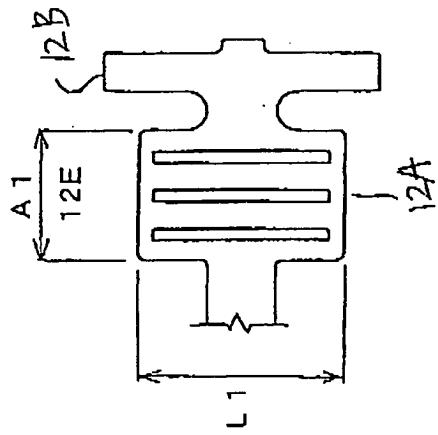


Fig. 2C

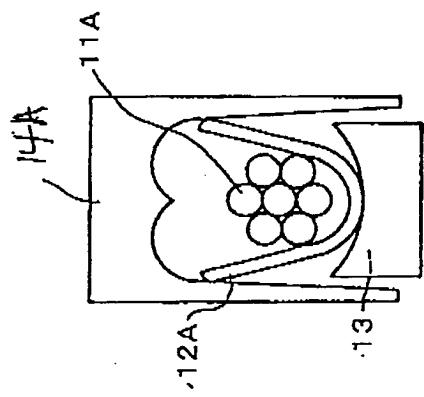


Fig. 2E

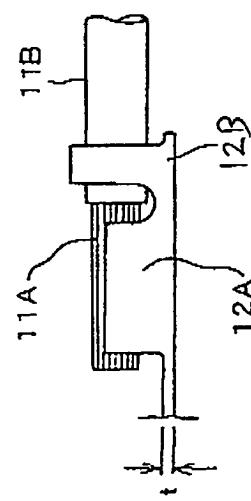
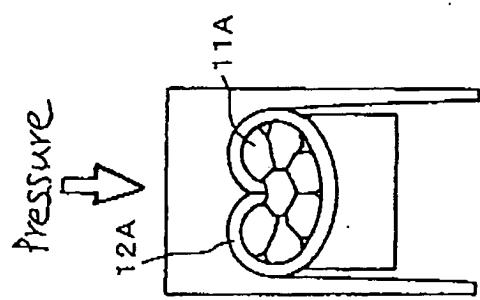


Fig. 2B

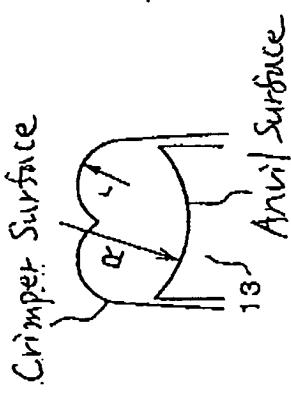


Fig. 2D

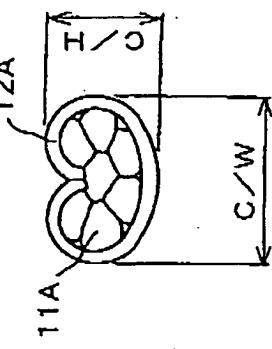
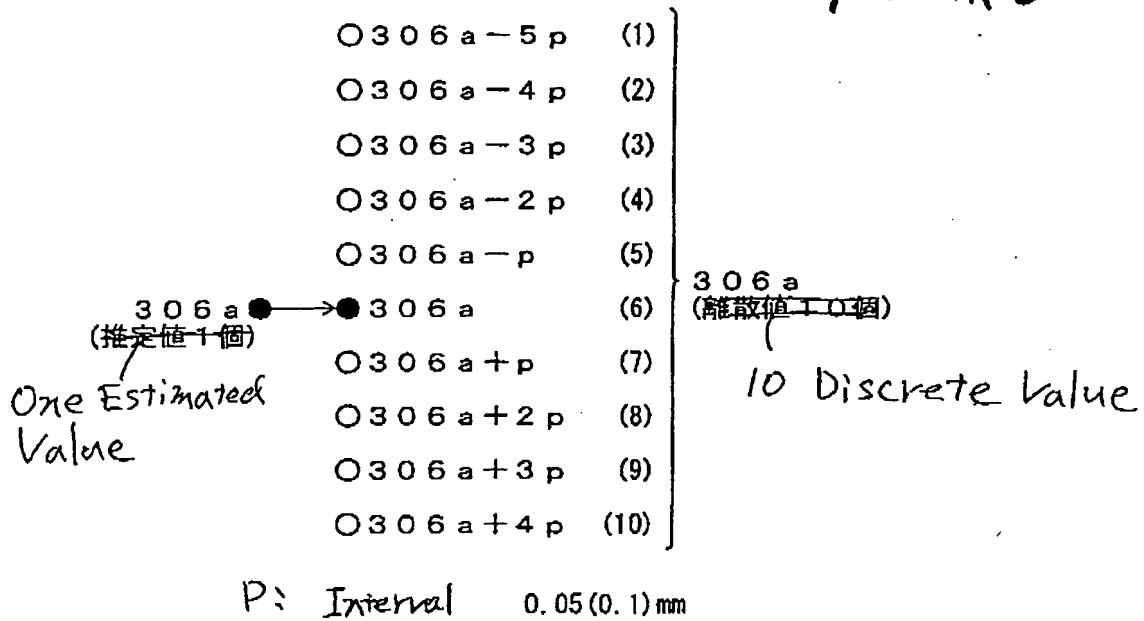


Fig. 2F

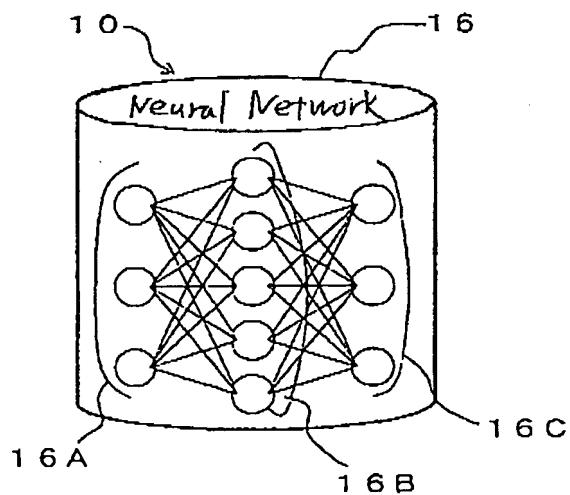
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FIG. 3



P: Interval 0.05(0.1)mm

FIG. 4



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Fig. 5A

[REQUIREMENTS FOR ESTIMATION]			LIMIT VALUES	
WIRE TYPE	AVSS-F	TERMINAL "t"	0.44mm	
WIRE SIZE (NOMINAL SIZE)	0.75	L1	8.00mm	
TERMINAL PLATING, PLATED	YES	A1	4.00mm	
NEURO ESTIMATION		COMPUTED CROSS-SECTONAL AREA	0.7895mm ²	
TYPE C/W	2.77mm	NUMBER OF CONSTITUENT WIRES	198a	
C/H	1.49mm	RADIUS OF ANVIL	2.40mm	

Fig. 5B

[ESTIMATION RESULTS]					
No.	C/H	COMPRESSIBILITY	ADHESION FORCE	RESISTANCE	CRIMP SHARE
1	1.19	66.09	11.75	0.07	
2	1.24	69.54	12.46	0.09	
3	1.29	73.34	13.14	0.12	
4	1.34	77.27	13.75	0.16	
5	1.39	82.31	14.27	0.19	
6	1.44	87.71	14.68	0.24	
7	1.49	93.90	14.94	0.31	
8	1.54	101.04	15.01	0.42	
9	1.59	109.26	14.70	0.61	
10	1.64	118.64	13.57	0.98	

C/H CRIMP HEIGHT
 C/W CRIMP WIDTH

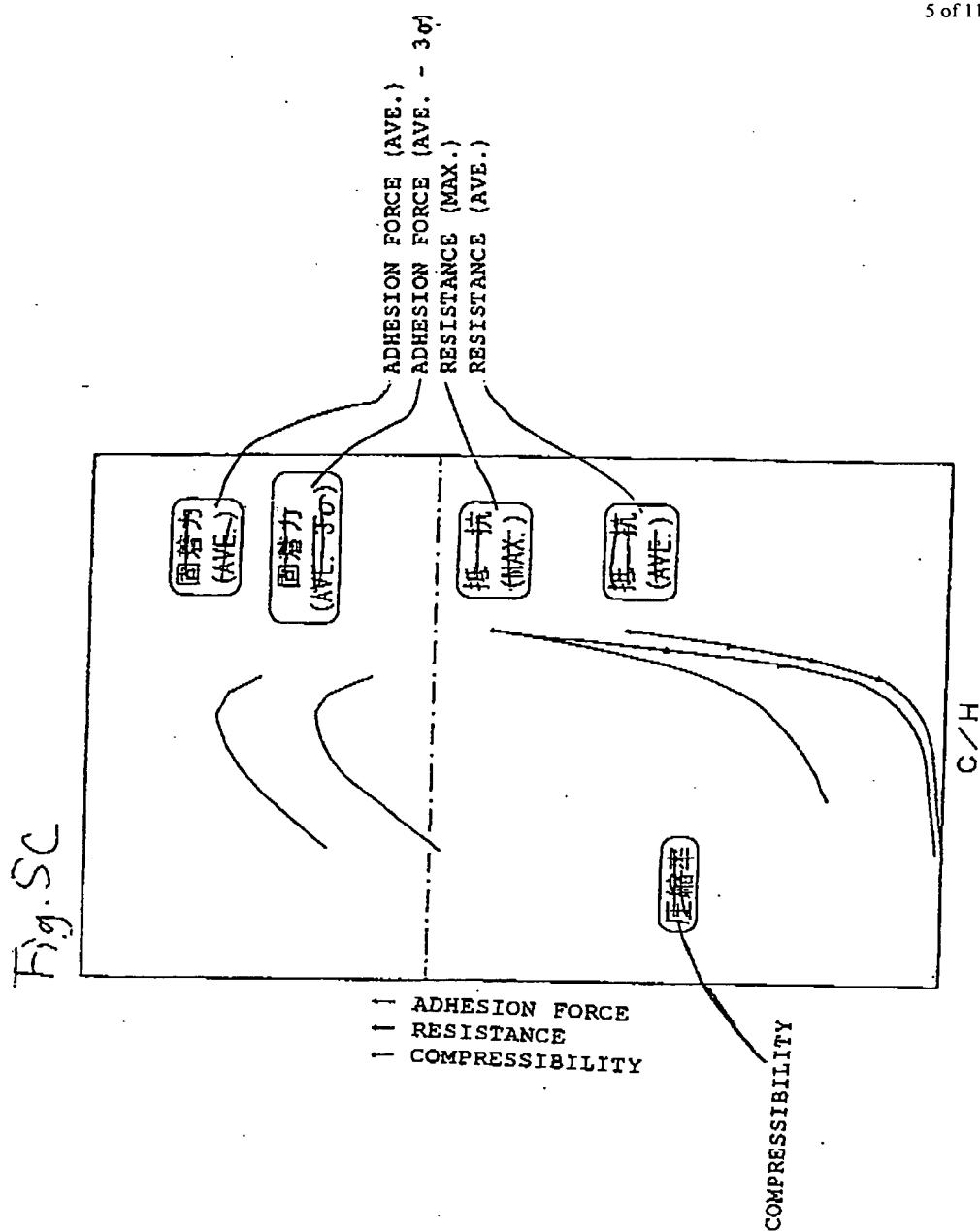
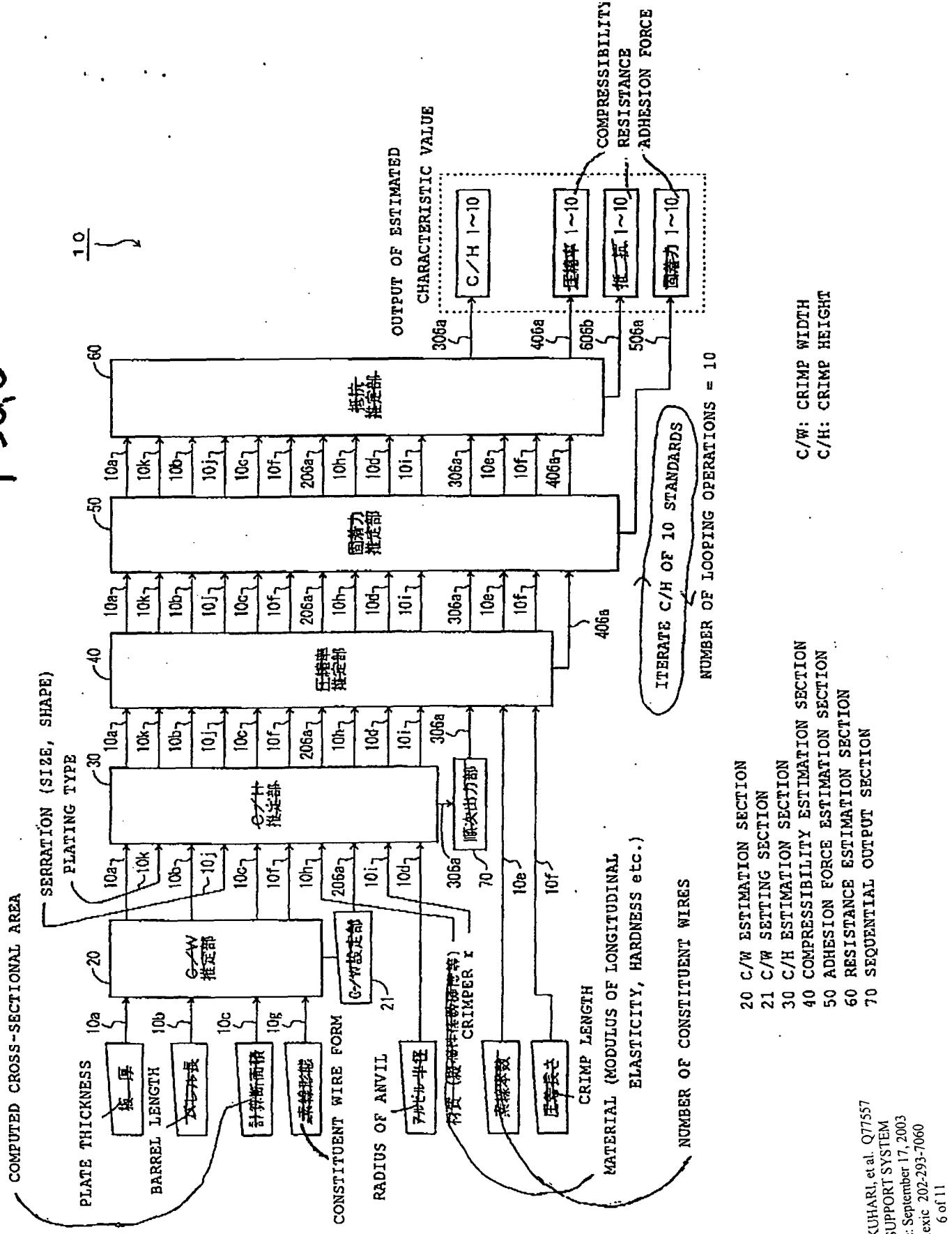


FIG. 6



CRIMPING [INTERNAL PROCESSING FLOW]

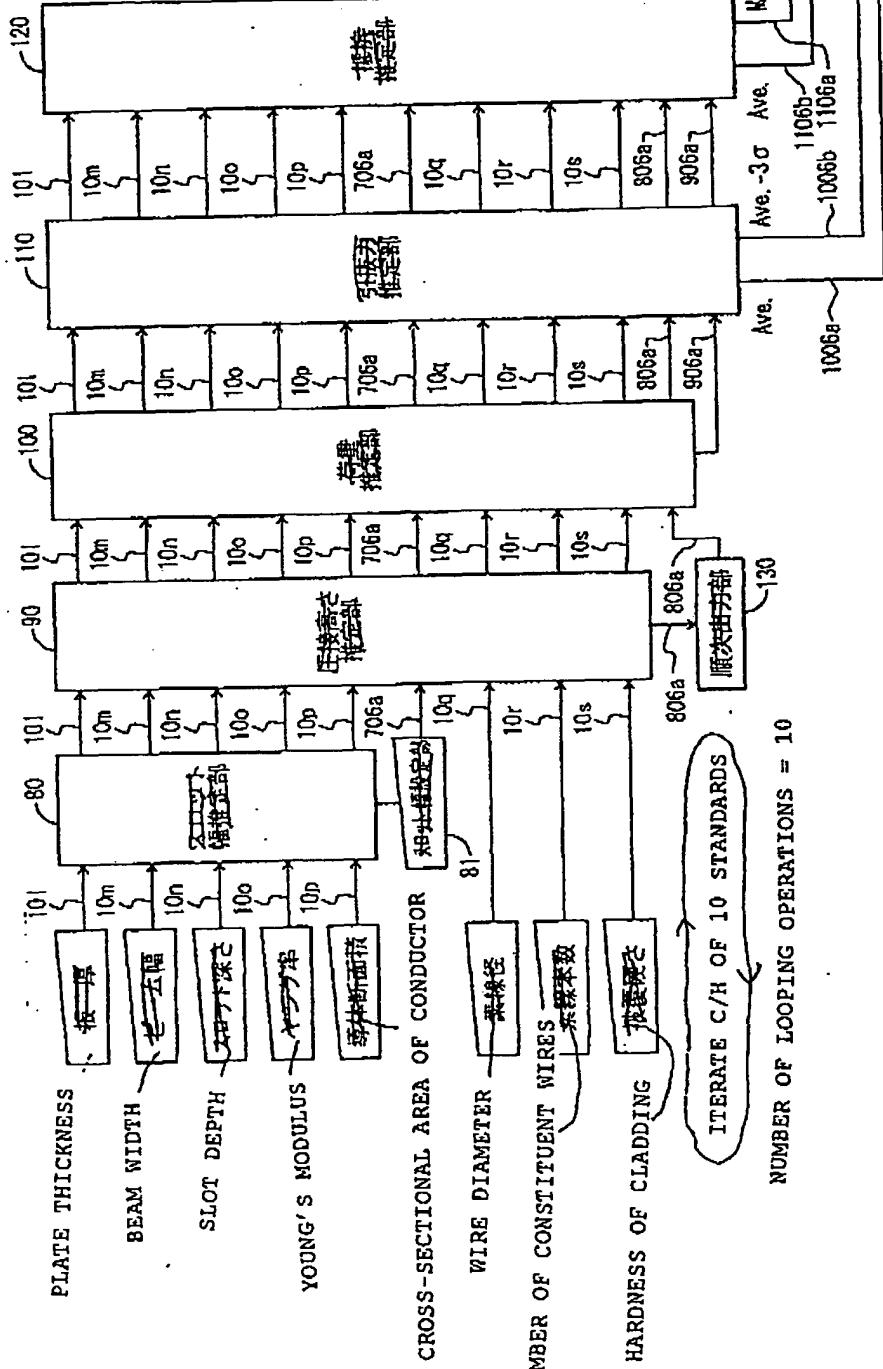
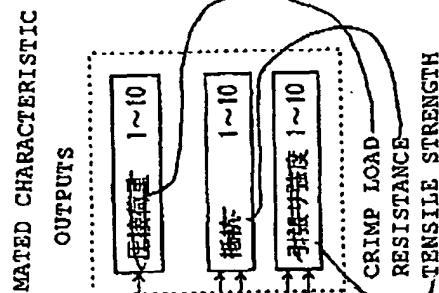


FIG 1



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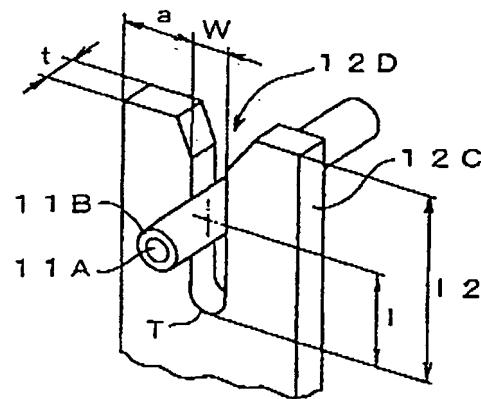


FIG. 8A

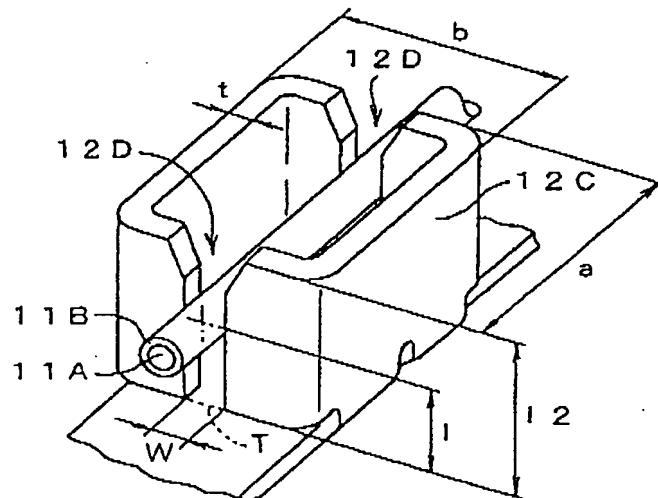


FIG. 8B

FIG.9

- 8 0 6 a - 5 p (1)
- 8 0 6 a - 4 p (2)
- 8 0 6 a - 3 p (3)
- 8 0 6 a - 2 p (4)
- 8 0 6 a - p (5)
- 8 0 6 a (6)
(推定値 1 個)
- 8 0 6 a + p (7)
- One Estimated Value ○ 8 0 6 a + 2 p (8)
- 8 0 6 a + 3 p (9)
- 8 0 6 a + 4 p (10)

P: Interval : 0.05 (0.1) mm

Slot Width = Constant

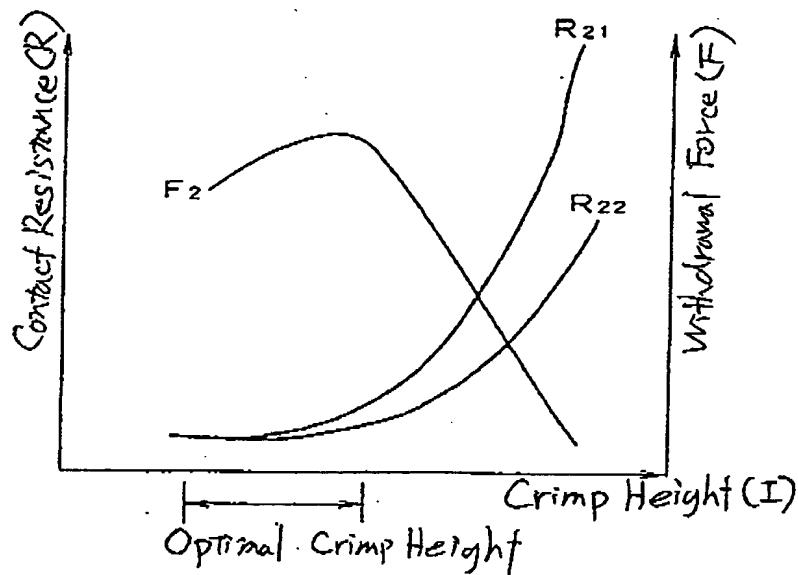


FIG. 10A

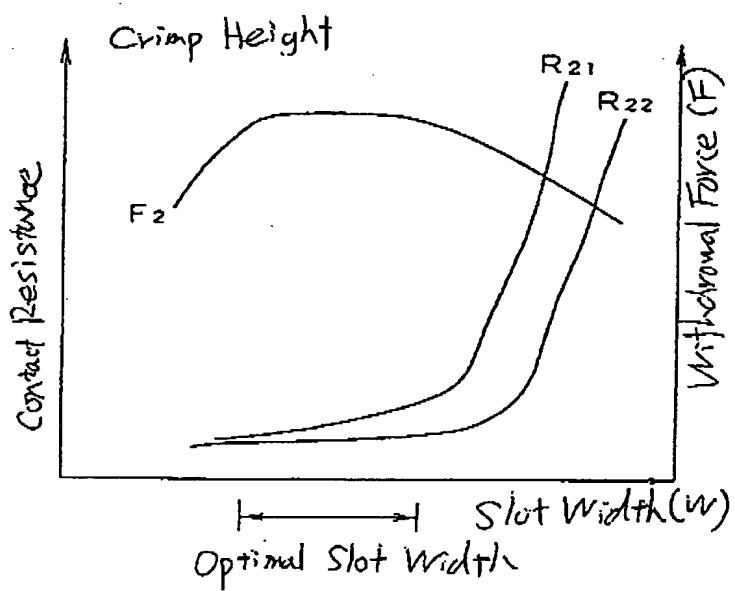


FIG. 10B

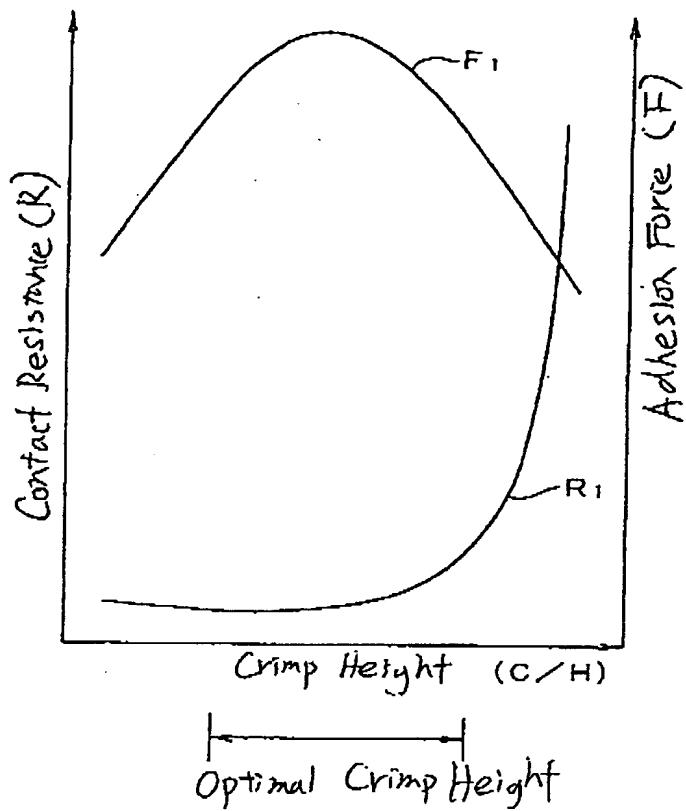


FIG.11